

https://www.plexonline.com/391c62df-c056-4f71-af64-60a244ca168b/Plexus_Control/Report_View/Viewer_2.asp?URL=../Part/Job_Sheet.asp&Report=True... 1/6

				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
120 HAAS 4 Axis - B4B	4 pcs	12/12/19	1.00 17.31	HAAS - 1 - B4B	
				HAAS - 2 - B4B	
				HAAS - 3 - B4B	
				HAAS - 4 - B4B	
130 QC 2	4 pcs	12/12/19	0.00 0.00	QC 2 - 1	
				QC 2 - 12	
				QC 2 - 14	
				QC 2 - 17	
				QC 2 - 19	
				QC 2 - 2	
				QC 2 - 20	
				QC 2 - 22	
				QC 2 - 23	
				QC 2 - 25	
				QC 2 - 32	
				QC 2 - 33	
				QC 2 - 35	
				QC 2 - 39	
				QC 2 - 4	
				QC 2 - 40	
				QC 2 - 44	
				QC 2 - 45	
				QC 2 - 48	
				QC 2 - 49	
				QC 2 - 50	
				QC 2 - 51	
				QC 2 - 52	
				QC 2 - 57	
				QC 2 - 62	
				QC 2 - 63	
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
140 QC 8	4 pcs	12/12/19	0.00 0.00	QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	

MM. 2019/12/13

MM. 2019/12/13

A. 19-12-17

DAS
64
9-89

DAS
64
9-89

						QC 8 - 9	
						QC 8 - 68	
						QC 8 - 67	
						QC 8 - 1 (A)	
						QC 8 - 47	
						QC 8 - 40	
						QC 8 - 52	
						QC 8 - 23	
						QC 8 - 57	
						QC 8 - 76	
						QC 8 - 61	
150 Handfinish - 1-1 Chemical-B4B	4 pcs	12/12/19	0.00	2.28		Handfinish - 1 - 1 - B4B	
						Handfinish - 1 - 2 - B4B	
						Handfinish - 1 - 3 - B4B	★ DEC 18 2019
						Handfinish - 1 - 4 - B4B	
						Handfinish - 1 - 5 - B4B	
						Handfinish - 1 - 6 - B4B	
						Handfinish - 1 - 7 - B4B	
						Handfinish - 1 - 8 - B4B	
						Handfinish - 1 - 9 - B4B	
						Handfinish - 1 - 10 - B4B	
						Handfinish - 1 - 11 - B4B	
						Handfinish - 1 - 12 - B4B	
						Handfinish - 1 - 13 - B4B	
						Handfinish - 1 - 14 - B4B	
						Handfinish - 1 - 15 - B4B	
						Handfinish - 1 - 16 - B4B	
						Handfinish - 1 - 17 - B4B	
						Handfinish - 1 - 18 - B4B	
						Handfinish - 1 - 19 - B4B	
						Handfinish - 1 - 20 - B4B	
						Handfinish - 1 - 21 - B4B	
						Handfinish - 1 - 22 - B4B	
160 QC 7	4 pcs	12/12/19	0.00	0.00		QC 7 - 10	
						QC 7 - 13	
						QC 7 - 14	
						QC 7 - 15	
						QC 7 - 17	
						QC 7 - 18	
						QC 7 - 19	
						QC 7 - 2	
						Plex 11/20/19 7:31 AM Dart.lajeunesse.marie	

				QC 7 - 28			
				QC 7 - 3			
				QC 7 - 30			
				QC 7 - 34	BL 19-12-18.		
				QC 7 - 36			
				QC 7 - 37			
				QC 7 - 41			
				QC 7 - 47			
				QC 7 - 48			
				QC 7 - 51			
				QC 7 - 58			
				QC 7 - 59			
				QC 7 - 60			
				QC 7 - 9			
				QC 7 - 68			
				QC 7 - 50			
				QC 7 - 67			
				QC 7 - 40			
				QC 7 - 24			
				QC 7 - 43			
				QC 7 - 61			
				QC 7 - 81			
				QC 7 - 76			
				QC 7 - 79			
170 Powdercoat - 1 White Gl(A)- B4B				4 pcs	12/12/19 0.00 0.44	Powdercoat - 1 - B4B	
						Powdercoat - 2 - B4B	
						Powdercoat - 3 - B4B	BL 19-12-18.
						Powdercoat - 4 - B4B	
180 QC 3				4 pcs	12/12/19 0.00 0.00	QC 3 - 10	
						QC 3 - 13	
						QC 3 - 15	
						QC 3 - 17	
						QC 3 - 18	
						QC 3 - 2	
						QC 3 - 28	
						QC 3 - 3	
						QC 3 - 30	
						QC 3 - 34	
						QC 3 - 36	
						QC 3 - 41	
						QC 3 - 51	
						QC 3 - 58	
						QC 3 - 59	
						QC 3 - 68	DEC 18 2019
						QC 3 - 9	DAS 58 9-89
						QC 3 - 40	
						QC 3 - 19	
						QC 3 - 43	
						QC 3 - 24	
						QC 3 - 61	
						QC 3 - 81	
190 Packaging 3-1 - Stock - B4B				4 pcs	12/12/19 0.00 0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	✓
						Packaging 3 - 4 - B4B	Oscar 57447
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	

11/21/896.

START 030 ON T. 300 FINISH 11:00

Oscar 2 Pcs



DEC 18 2019
DAS 58
9-89

DEC 18 2019
DEC 19 2019

						Packaging 3 - 9 - B4B						
						Packaging 3 - 10 - B4B						
						Packaging 3 - 11 - B4B						
						Packaging 3 - 12 - B4B						
						Packaging 3 - 13 - B4B						
						Packaging 3 - 14 - B4B						
						Packaging 3 - 15 - B4B						
						Packaging 3 - 16 - B4B						
						Packaging 3 - 17 - B4B						
						Packaging 3 - 18 - B4B						
						Packaging 3 - 19 - B4B						
						Packaging 3 - 20 - B4B						
						Packaging 3 - 21 - B4B						
						Packaging 3 - 22 - B4B						
						Packaging 3 - 23 - B4B						
						Packaging 3 - 24 - B4B						
						Packaging 3 - 25 - B4B						
						Packaging 3 - 26 - B4B						
						Packaging 3 - 27 - B4B						
						Packaging 3 - 28 - B4B						
						Packaging 3 - 29 - B4B						
						Packaging 3 - 30 - B4B						
						Packaging 3 - 31 - B4B						
						Packaging 3 - 32 - B4B						
						Packaging 3 - 33 - B4B						
						Packaging 3 - 34 - B4B						
						Packaging 3 - 35 - B4B						
						Packaging 3 - 36 - B4B						
						200 QC 21 - SA	2	4	12/12/19	0.00 0.00	QC 21 - SA - 21 ✓	ST 447
											QC 21 - SA - 70	DAS
											QC 21 - SA - 53	21
						Part Op 100 - 1-Cut contour and pockets as per Dwg Dwg Rev: <u>CX</u> Prog Rev: <u>CX</u> 2-Deburr if necessary						
						Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)						
						120 - (HAAS CNC Vertical Machine) Drill holes as per dwg manually on Hass4 Dwg rev: <u>CX</u>						
						130 - (QC2- Inspect parts off machine FAI/FAIB)						
						140 - (QC8- Inspect parts - second check)						
150 - (Chemical Conversion Coat per QSI005 4.1)												
160 - (QC7-Inspect Chemical Conversion Coat)												

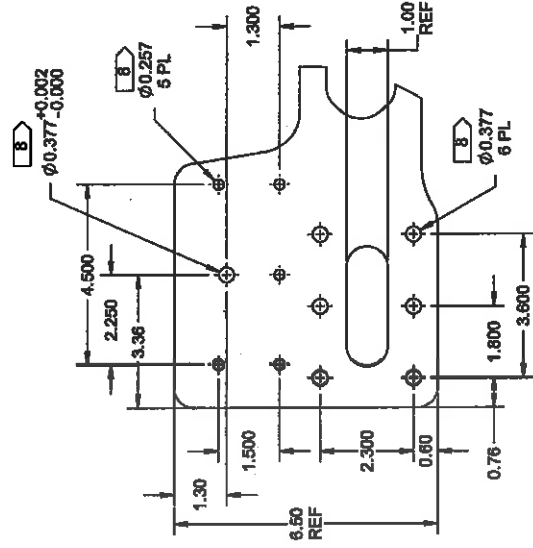
170 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) ***Mask holes or blow out access powdercoat in holes*** START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____
180 - (QC3- Inspect Part Finish)
190 - (Identify as per dwg & Stock Location: _____)
200 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X8.000	6061T6 Bar 1.000 X 8.000	18.3200 ft (4.58 ea)	100-Waterjet - Flow - 1	S236285

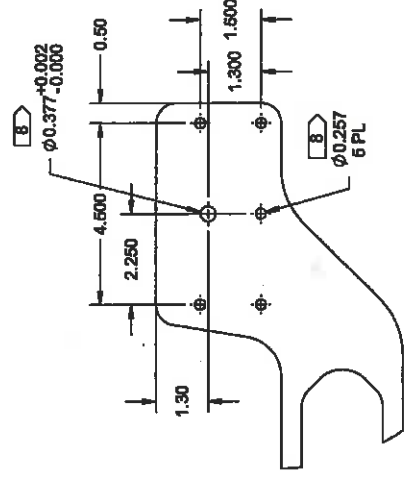
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6B1.000X8.000	18	16	0

Part Specifications				
Specifications could not be found.				

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DETAIL H
C8-7



DETAIL I
C8-7

UNDER REVIEW
URF 19-880 19.08.29 (SAD)

RELEASED
2019 AUG 29

APPROVED

DESIGN	RF	RF	DART AEROSPACE USA, INC.
DRAWN	RF	PM	HILLSBORO, OR
CHECKED	PM	JFS	DRAWING NO. D5549
MFG. APPR.	JFS	VS	REV. C
DE APPR.	VS	DS	SHEET 8 OF 9
DATE	19.08.01	DS	TITLE
			FWD/AFT BEAM ASSEMBLY
			SCALE
			NTS

CONVERT 8.257 BY DART AEROSPACE USA, INC.
VERIFICATION OF DIMENSIONS AND CONVERSIONS TO SI UNITS IS THE RESPONSIBILITY OF THE USER.
DO NOT SCALE DIMENSIONS FROM THIS DRAWING.

Steven Drouin

From: David Shepherd
Sent: Thursday, November 28, 2019 6:49 PM
To: Steven Drouin
Subject: RE: D117 Basket

Steve,

I believe there is NO CHANGE to D5549-011 between D5549 Rev B and D5549 Rev C.
Therefore, it is OK to proceed with manufacturing D5549-011 to D5549 Rev B or D5549 Rev C.
Either drawing revision would be OK.

Regards,
David

From: Steven Drouin <sdrouin@dartaero.com>
Sent: November 28, 2019 4:11 PM
To: David Shepherd <dshepherd@dartaero.com>
Subject: D117 Basket

Hi David

Production is inquiring to make the following part D5549-011 to Rev. B for the D117-1044 basket for an order due on December 12th, but this is Under review (Ref URF19-880) the new Rev is not currently release, I think it's with FAA and we should get the approval by December 15th if I'm not mistaken.

My question would be could we make D5549-011 Rev. C for this order or should we wait for the approval from FAA and ECN to proceed .

Thank you
Steven

